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Your notice of 03-03-2021

Your reference

Date 17-03-2021

Analysis Report 21.01355.01

Required tests:

EN 14683 (2019) + AC

(2019)

EN 14683 - annex B (2019)

+ AC (2019)

ISO 22609 (2004)

EN 14683 - annex C (2019)

+ AC (2019)

EN 14683 - §5.2.5 (2019)

AC (2019)

Bacterial filtration efficiency

Medical face masks - Splash Test

Medical face masks - Breathability

(differential pressure)

Microbial cleanliness on masks

Sample id Information given by the client Date of receipt
T2104730 Lot nummer: 2021/007 #0024 03-03-2021



Sylvie Niessen Order responsible

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Analysis Report 21.01355.01 Date 17-03-2021 Page 2/9

Reference: T2104730 - Lot nummer: 2021/007 #0024

Bacterial filtration efficiency

Date of ending the test

10-03-2021

Standard used

EN 14683 - annex B (2019) + AC (2019)

Product standard

EN 14683 (2019) + AC (2019)

Mask description

White nonwoven masks

Number of tested masks:

17 cm x 14 cm

Dimensions of the test specimen: BFE Area tested:

 $\pm 49 \text{ cm}^2$

Masks conditioning:

 21 ± 5 °C and 85 ± 5 % RH

Side of the mask in contact with the

Inner side

bacterial challenge:

Challenge bacterial strain used:

Staphylococcus aureus ATCC6538 1700 - 3000 CFU

Bacterial challenge per test:

1 min. delivering challenge + 1 min. without

Total test time:

challenge (air flow continuing)

Flow rate: 28.3 l/min.

Positive control

Tests performed with no filter material in the air

Negative control

Test performed without challenge





Analysis Report 21.01355.01 Date 17-03-2021 Page 3/9

Results

B = Bacterial filtration efficiency (%)

$$B = \frac{(C - T)}{C} X 100$$

With

C = mean of the total plate counts for the positive control runs

T = total count for the tested mask

# Mask	B (%)
1	99.9
2	99.8
3	99.8
4	99.8
5	> 99.9

Mean particle size of the bacterial

2.7 µm

challenge aerosol:

Controls

Mean positive controls

2480 CFU

Negative control

< 1 CFU

Note:

The performance requirements for medical face masks according to EN 14683 (2019) + AC (2019) is:

Test	Type I	Type II	Type IIR	
(BFE) Bacterial filtration efficiency (%)	> 95	> 98	> 98	





Analysis Report 21.01355.01 Date 17-03-2021 Page 4/9

Reference:

T2104730 - Lot nummer: 2021/007 #0024

Medical face masks - Splash Test

Date of ending the test

05-03-2021

Standard used

ISO 22609 (2004)

Product standard

EN 14683 (2019) + AC (2019)

Mask description

White non-woven

Number of tested masks:

32

Blood surface tension

 42 ± 2 dynes/cm

Volume of the delivered blood

 $2 \, ml$

Distance "canula-mask"

 $30\pm1~\text{cm}$

Side of the mask "impacted"

Blood visualisation on the mask

Outer side

Masks conditioning:

 21 ± 5 °C and 85 ± 5 % RH

OK

Results

Blood pressure tested

16.0 kPa

Controls

Calibration procedure	OK
Control of the blood volume delivered	d (2 ml)
- before the test:	OK
- after 16 masks:	OK
- after 32 masks :	OK



Results obtained on the set of masks

# Mask	Results: pass / fail
1	Pass
2	Pass
3	Pass
4	Pass
5	Pass
6	Pass
7	Pass
8	Pass
9	Pass
10	Pass
11	Pass
12	Pass
13	Pass
14	Pass
15	Pass
16	Pass
17	Pass
18	Pass
19	Pass
20	Pass
21	Pass
22	Pass
23	Pass
24	Pass
25	Pass
26	Pass
27	Pass
28	Pass
29	Pass
30	Pass
31	Pass
32	Pass





Analysis Report 21.01355.01 Date 17-03-2021 Page 6/9

Summary

P = 16.0 kPa

Number of "Pass" masks	Number of "Fail" masks
32	0

Pass = no blood detected on the observed side Fail = blood detected on the observed side

In agreement with the customer the number of tested mask has been determined based on a single sampling plan providing an AQL of 4 % (acceptable quality limit).

If 29 masks or more over 32 obtain a "Pass" result the 4% AQL is reached.

Note:

The performance requirements for medical face masks according to EN 14683 (2019) + AC (2019) is:

Test	Type I	Type II	Type IIR
Splash resistance pressure (kPa)	Not required	Not required	≥ 16





Analysis Report 21.01355.01 Date 17-03-2021 Page 7/9

Reference:

T2104730 - Lot nummer: 2021/007 #0024

Medical face masks - Breathability (differential pressure)

Date of ending the test

04-03-2021

Standard used

EN 14683 - annex C (2019) + AC (2019)

Product standard

EN 14683 (2019) + AC (2019)

Number of tested masks:

Number of areas per mask

5 (see figure)

Dimension of the areas:

Disc whose diameter is 2.5 cm

Surface areas:

4.9 cm²

Flow rate:

8 1/min.

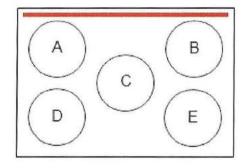
Direction of the air flow:

From the inside of the mask to the outside

Masks conditioning:

 21 ± 5 °C and 85 ± 5 % RH

Figure: Distribution of the areas in the mask







Analysis Report 21.01355.01 Date 17-03-2021 Page 8/9

Results ΔP

	Mask 1	Mask 2	Mask 3	Mask 4	Mask 5
Area A	35.4	43.2	41.4	39.1	34.8
Area B	44.2	43.2	41.8	39.9	35.0
Area C	43.2	36.3	33.8	45.4	38.5
Area D	33.4	39.3	40.1	32.2	36.1
Area E	39.1	44.8	38.7	37.9	37.1
Average ∆P (Pa/cm²)	39.1	41.4	39.2	38.9	36.3

Note:

The performance requirements for medical face masks according to EN 14683 (2019) + AC (2019) is:

Test	Type I	Type II	Type IIR
Differential pressure (Pa/cm²)	< 40	< 40	< 60





Analysis Report 21.01355.01 Date 17-03-2021 Page 9/9

Reference:

T2104730 - Lot nummer: 2021/007 #0024

Microbial cleanliness on masks

Date of ending the test

16-03-2021

Standard used

EN 14683 - §5.2.5 (2019) AC (2019)

Product standard

EN 14683 (2019) + AC (2019)

Number of tested masks

5

Extraction liquid

Peptone 1g/l, NaCl 5g/l & Tween 20 2g/l

Extraction volume

300 ml

Extraction time

5 min.

Counting technique

Membrane filtration

Filtration volume

100 ml

Culture media

TSA (Tryptic Soy Agar)

SDA (Sabouraud Dextrose Agar with chloramphenicol)

Incubation conditions

3 days at 30°C (TSA) 7 days at 20-25°C (SDA)

Results

# Mask	Mask weight (g)	CFU*/mask Microbial clea		CFU*/mask		CFU*/mask Microbial c	
		Aerobic microbial count (bacteria)	Fungi count (SDA)	Σ CFU/mask	Σ CFU/g		
1	3.55	39	9	48	14		
2	3.59	21	3	24	7		
3	3.57	3	6	9	3		
4	3.55	21	3	24	7		
5	3.57	21	39	60	17		

Note:

The performance requirements for medical face masks according to EN 14683 (2019) \pm AC (2019) is:

Test	Type I	Type II	Type IIR	
Microbial cleanliness (cfu/g)	≤ 30	≤30	≤30	